

OPTIMUM COST- TIME TRADE OFF IN A
CAPACITATED FIXED CHARGE TRANSPORTATION
PROBLEM WITH BOUNDS ON RIM CONDITIONS

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Abstract:

In this paper, an algorithm is presented to find the optimum time cost trade off in a capacitated fixed charge transportation problem giving the same priority to both time and cost. Sometimes, there is a condition that we can send an amount more than or less than a certain specified amount which gives rise to capacitated time minimizing transportation problem. Moreover, sometimes a fixed cost (like set up cost for machines, landing fees at an airport, cost of renting a vehicle) is also associated with every origin that gives rise to fixed charge problems. From the practical point of view, the cost minimizing transportation problem and the time minimizing transportation problem can not be viewed as two independent problems. In this paper, an algorithm is presented that gives efficient time cost trade off pairs which minimizes cost and time simultaneously in a capacitated fixed charge transportation problem. A numerical example is given to illustrate the developed algorithm.

Keywords: transportation problem, trade off, optimum time cost trade off , capacitated transportation problem, fixed charge transportation problem.

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1 Introduction

The fixed charge transportation problem was originally formulated by Dantzig and Hirisch [10] in 1954. Then Murthy [11] solved the fixed charge problem by ranking the extreme points. In real world situations, when a commodity is transported, a fixed cost is incurred in the objective function. The fixed cost may represent the cost of renting a vehicle, landing fees at an airport, set up cost for machines etc. Sandrock [14] discussed fixed charge transportation problem in 1982.

Sometimes, there may exist emergency situations such as fire services, ambulance services, police services etc when the time of transportation is more important than cost of transportation. Arora and Ahuja [1]; Garfinkel and Rao [8] and Hammer [9] have studied the time minimizing transportation problem which is a special case of bottleneck linear programming problems. Pandian and Natarajan [12-13] gave a new method namely, Blocking method for finding an optimal solution to bottleneck transportation problem. Moreover Sharma et.al. [15-16] studied a capacitated two stage time minimization transportation problem. If the total flow in a transportation problem with bounds on rim conditions is also specified, the resulting problem makes the transportation problem more realistic. Moreover, if the total capacity of each route is also specified then optimal solution of such problems is of greater importance which gives rise to capacitated transportation problems. Capacitated transportation problems have been studied by various authors. Dahiya and Verma [7] discussed capacitated transportation problems with bounds on rim conditions. Arora and Gupta [2-5] have contributed a lot in the field of capacitated transportation problem. Basu, Pal and Kundu [6] developed an algorithm for the optimum time cost trade off in a fixed charge linear transportation problem giving same priority to cost and time. In this paper, we have unified the two objectives of minimizing cost and time in a capacitated fixed charge transportation problems with bounds on rim conditions.

2 Problem Formulation:

The general model of the capacitated fixed charge transportation problems with bounds on rim conditions is given below:

$$(P1): \min \left\{ \sum_{i \in I} \sum_{j \in J} c_{ij} x_{ij} + \sum_{i \in I} F_i, \max_{i \in I, j \in J} (t_{ij} / x_{ij} > 0) \right\}$$

subject to

$$a_i \leq \sum_{i \in I} x_{ij} \leq A_i \quad \forall i \in I \quad (1.1)$$

$$b_j \leq \sum_{j \in J} x_{ij} \leq B_j \quad \forall j \in J \quad (1.2)$$

$$l_{ij} \leq x_{ij} \leq u_{ij} \text{ and integers } \forall i \in I, j \in J \quad (1.3)$$

$I = \{1, 2, \dots, m\}$ is the index set of m origins.

$J = \{1, 2, \dots, n\}$ is the index set of n destinations.

x_{ij} = number of units transported from i^{th} origin to j^{th} destination .

c_{ij} = cost of transporting one unit of commodity from i^{th} origin to j^{th} destination.

l_{ij} and u_{ij} are the bounds on number of units to be transported from i^{th} origin to j^{th} destination.

a_i and A_i are the bounds on the availability at the i^{th} origin, $i \in I$

b_j and B_j are the bounds on the demand at the j^{th} destination, $j \in J$

t_{ij} is the time of transporting goods from i^{th} origin to the j^{th} destination.

F_i is the fixed cost associated with i^{th} origin.

For the formulation of F_i ($i=1,2 \dots m$), we assume that F_i ($i = 1, 2 .. m$) has p number of steps so that

$$F_i = \sum_{l=1}^p F_{il} \delta_{il} \quad , i=1, 2, 3 \dots m \quad , l=1,2,3 \dots p$$

$$\text{where } \delta_{il} = \begin{cases} 1 & \text{if } \sum_{j=1}^n x_{ij} > a_{il} \\ 0 & \text{otherwise} \end{cases} \text{ for } l=1,2,3 \dots p, i=1,2, \dots m$$

Here, $0 = a_{i1} < a_{i2} \dots < a_{ip}$. $a_{i1}, a_{i2} \dots, a_{ip}$ ($i = 1, 2, \dots, m$) are constants and F_{il} are the fixed costs. $\forall i = 1, 2 \dots, m$, and $l = 1, 2 \dots, p$

The problem (P1) is solved in the following way.

- (1) First, we minimize cost without considering time and then minimize time with respect to the minimum cost obtained.
- (2) Secondly, after defining a new cost as follows with respect to minimum time obtained in the last result, we minimize cost. Then we minimize time with respect to the minimum cost of last result. Step (2) is repeated until the solution is infeasible. This is known as re-optimisation procedure.

$$c_{ij}^1 = \begin{cases} M & \text{if } t_{ij} \geq T^1 \\ c_{ij} & \text{if } t_{ij} < T^1 \end{cases}$$

The above problem (P1) is separated in to two problems (P2) and (P3) for solving it by re-optimisation procedure, where

$$(P2): \min(\sum_{i \in I} \sum_{j \in J} c_{ij} x_{ij} + \sum_{i \in I} F_i) \text{ subject to (1.1), (1.2) and (1.3) and}$$

$$(P3): \max t_{ij} / x_{ij} > 0 \quad \forall i = 1, 2 \dots, m \text{ and } j = 1, 2, \dots, n \text{ subject to (1.1), (1.2) and (1.3)}$$

To solve the problem (P2), we first convert it in to related problem (P2') given below.

$$(P2'): \min(\sum_{i \in I'} \sum_{j \in J'} c_{ij}' y_{ij} + \sum_{i \in I'} F_i') \text{ subject to}$$

$$\sum_{j \in J'} y_{ij} = A_i' \quad \forall i \in I'$$

$$\sum_{i \in I'} y_{ij} = B_j' \quad \forall j \in J'$$

$$l_{ij} \leq y_{ij} \leq u_{ij} \quad \forall i \in I, j \in J$$

$$0 \leq y_{m+1, j} \leq B_j - b_j \quad \forall j \in J$$

$$0 \leq y_{i,n+1} \leq A_i - a_i \quad \forall i \in I$$

$$y_{m+1,n+1} \geq 0 \text{ and integers}$$

$$\text{where } A_i' = A_i \quad \forall i \in I, \quad A'_{m+1} = \sum_{j \in J} B_j, \quad B'_j = B_j \quad \forall j \in J, \quad B'_{n+1} = \sum_{i \in I} A_i$$

$$c'_{ij} = c_{ij}, \quad \forall i \in I, j \in J, \quad c'_{m+1,j} = c'_{i,n+1} = c'_{m+1,n+1} = 0 \quad \forall i \in I, \quad \forall j \in J$$

$$F_i' = F_i \quad \forall i=1,2 \dots m, \quad F'_{m+1} = 0$$

$$I' = \{1, 2, \dots m, m+1\}, \quad J' = \{1, 2, \dots n, n+1\}$$

To solve the problem (P3), we convert it in to related problem (P3') given below.

$$(P3'): \min T = \max t'_{ij} / x'_{ij} > 0 \quad \forall i \in I', j \in J'$$

subject to

$$\sum_{j \in J'} x'_{ij} = A_i' \quad \forall i \in I'$$

$$\sum_{i \in I'} x'_{ij} = B_j' \quad \forall j \in J'$$

$$l_{ij} \leq x'_{ij} \leq u_{ij} \quad \forall i \in I' \text{ and } \forall j \in J'$$

$$0 \leq x'_{m+1,j} \leq B_j - b_j \quad \forall j \in J$$

$$0 \leq x'_{i,n+1} \leq A_i - a_i \quad \forall i \in I$$

$$x_{m+1,n+1} \geq 0 \text{ and integers}$$

$$A_i' = A_i \quad \forall i \in I, \quad A'_{m+1} = \sum_{j \in J} B_j, \quad B'_j = B_j \quad \forall j \in J, \quad B'_{n+1} = \sum_{i \in I} A_i,$$

$$t'_{ij} = t_{ij}, \quad \forall i \in I, j \in J, \quad t'_{m+1,j} = t'_{i,n+1} = t'_{m+1,n+1} = 0, \quad x'_{ij} = x_{ij}, \quad \forall i \in I, \quad \forall j \in J$$

$$I' = \{1, 2, \dots m, m+1\}, \quad J' = \{1, 2, \dots n, n+1\}$$

To obtain the set of efficient time cost trade off pairs, we first solve (P2') and read the time with respect to the minimum cost Z where time T is given by problem (P3'). At the first iteration, let Z_1^* be the minimum total cost of the problem (P2') Find all alternate solutions i.e. solutions having the same value of $Z = Z_1^*$. Let these solutions be X_1, X_2, \dots, X_n . Corresponding to these solutions, find the time $T_1^* = \min_{x_1, x_2, \dots, x_n} \max_{i \in I, j \in J'} t_{ij} / x_{ij} > 0$. Then

(Z_1^*, T_1^*) is called the first cost time trade off pair. Modify the cost with respect to the time so obtained i.e. define $c_{ij} = \begin{cases} M & \text{if } t_{ij} \geq T^* \\ c_{ij} & \text{if } t_{ij} < T^* \end{cases}$ and form the new problem and find its optimal solution and all feasible alternate solutions. Let the new value of Z be Z_2^* and the corresponding time is T_2^* , then (Z_2^*, T_2^*) is the second cost time trade off pair. Repeat this process. Suppose that after qth iteration, the problem becomes infeasible. Thus, we get the following complete set of cost- time trade off pairs. $(Z_1^*, T_1^*), (Z_2^*, T_2^*), (Z_3^*, T_3^*), \dots, (Z_q^*, T_q^*)$ where $Z_1^* \leq Z_2^* \leq Z_3^* \leq \dots \leq Z_q^*$ and $T_1^* > T_2^* > T_3^* > \dots > T_q^*$. The pairs so obtained are pareto-optimal solution of the given problem. Then we identify the minimum cost Z_1^* and minimum time T_q^* among the above trade off pairs. The pair (Z_1^*, T_q^*) with minimum cost and minimum time is termed as the ideal pair which can not be achieved in practical situations.

3 Theoretical development:

Theorem 1: There is one to one correspondence between a feasible solution of problem (P2) and a feasible solution of problem (P2').

Proof: Let $\{y_{ij}\}_{I \times J'}$ be a feasible solution of the problem (P2'). Define $\{x_{ij}\}, i \in I, j \in J$ by the following transformation

$$x_{ij} = y_{ij} \quad \forall i \in I, j \in J \tag{1.4}$$

We will prove that $\{x_{ij}\}$ is a feasible solution of the problem (P2)

Since $\{y_{ij}\}$ is the feasible solution of problem (P2')

$$\sum_{j \in J'} y_{ij} = A_i', \quad \forall i \in I' \tag{1.5}$$

$$\sum_{i \in I'} y_{ij} = B'_j, \forall j \in J' \quad (1.6)$$

$$l_{ij} \leq y_{ij} \leq u_{ij}, \forall i \in I', \forall j \in J' \quad (1.7)$$

$$0 \leq y_{i,n+1} \leq A_i - a_i; \forall i \in I \text{ and } 0 \leq y_{m+1,j} \leq B_j - b_j; \forall j \in J \quad (1.8)$$

By relation (1.4) and (1.7) we get

$$l_{ij} \leq x_{ij} \leq u_{ij} \quad \forall i \in I, j \in J \text{ as } I \subset I' \text{ and } J \subset J'$$

$$\sum_{j \in J'} y_{ij} = A'_i \quad \forall i \in I' \quad \text{By (1.5)}$$

$$\sum_{j \in J} y_{ij} + y_{i,n+1} = A_i; \quad \forall i \in I \quad (\text{since } A'_i = A_i \quad \forall i \in I \subset I')$$

$$\sum_{j \in J} y_{ij} = A_i - y_{i,n+1}; \quad \forall i \in I$$

By (1.8), we have $0 \leq y_{i,n+1} \leq A_i - a_i; \forall i \in I$

$$\text{or } a_i \leq A_i - y_{i,n+1} \leq A_i; \forall i \in I$$

$$\Rightarrow a_i \leq \sum_{j \in J} y_{ij} \leq A_i; \forall i \in I$$

$$\Rightarrow a_i \leq \sum_{j \in J} x_{ij} \leq A_i; \quad \forall i \in I \quad \text{by (1.4)}$$

$$\text{Similarly, } b_j \leq \sum_{i \in I} x_{ij} \leq B_j; \forall j \in J$$

$\therefore \{x_{ij}\}, \forall i \in I, \forall j \in J$ is the feasible solution of problem (P2)

Conversely, let $\{x_{ij}\}, i \in I, j \in J$ be a feasible solution of problem (P2).

We will show that $\{y_{ij}\} i \in I', j \in J'$ is a feasible solution of problem (P2') where $\{y_{ij}\}$ is defined as follows:

$$y_{ij} = x_{ij}, \forall i \in I, j \in J \quad (1.9)$$

$$y_{i,n+1} = A_i - \sum_{j \in J} x_{ij}; \forall i \in I \quad (1.10)$$

$$y_{m+1,j} = B_j - \sum_{i \in I} x_{ij}; \forall j \in J \quad (1.11)$$

$$y_{m+1,n+1} = \sum_{i \in I} \sum_{j \in J} x_{ij} \quad (1.12)$$

Since $\{x_{ij}\}, i \in I, j \in J$ is the feasible solution of problem (P2)

$$\therefore l_{ij} \leq x_{ij} \leq u_{ij} \quad \forall i \in I, j \in J$$

$$\Rightarrow l_{ij} \leq y_{ij} \leq u_{ij} \quad \forall i \in I, j \in J \quad \text{By (1.9)}$$

$$\text{Also, } a_i \leq \sum_{j \in J} x_{ij} \leq A_i; \forall i \in I$$

$$\text{or } 0 \leq A_i - \sum_{j \in J} x_{ij} \leq A_i - a_i; \forall i \in I$$

$$\Rightarrow 0 \leq y_{i,n+1} \leq A_i - a_i; \forall i \in I \quad \text{By (1.10)}$$

$$\Rightarrow l_{i,n+1} \leq y_{i,n+1} \leq u_{i,n+1}; \forall i \in I$$

$$\text{Also, } b_j \leq \sum_{i \in I} x_{ij} \leq B_j; \forall j \in J$$

$$\text{or } 0 \leq B_j - \sum_{i \in I} x_{ij} \leq B_j - b_j; \forall j \in J$$

$$\Rightarrow 0 \leq y_{m+1,j} \leq B_j - b_j; \forall j \in J \quad \text{By (1.11)}$$

$$\Rightarrow l_{m+1,j} \leq y_{m+1,j} \leq u_{m+1,j}; \forall j \in J$$

$$\text{Clearly, } 0 \leq y_{m+1,n+1} = \sum_{i \in I} \sum_{j \in J} x_{ij} \leq M$$

$$\therefore l_{ij} \leq y_{ij} \leq u_{ij}; \forall i \in I', j \in J'$$

$$\text{Now, } \sum_{j \in J'} y_{ij} = \sum_{j \in J} y_{ij} + y_{i,n+1}$$

$$= \sum_{j \in J} x_{ij} + A_i - \sum_{j \in J} x_{ij}$$

By (1.9) and (1.10)

$$= A_i \quad ; \forall i \in I$$

$$= A'_i \quad ; \forall i \in I$$

$$\text{Moreover, } \sum_{i \in I'} y_{ij} = \sum_{i \in I} y_{ij} + y_{m+1,j}$$

$$= \sum_{i \in I} x_{ij} + B_j - \sum_{i \in I} x_{ij} \dots$$

By(1.6) and (1.11)

$$= B_j \quad ; \forall j \in J$$

$$= B'_j \quad ; \forall j \in J$$

$$\text{Now, we will show that } A'_{m+1} = \sum_{j \in J'} y_{m+1,j}$$

For $i = m+1$,

$$\sum_{j \in J'} y_{m+1,j} = \sum_{j \in J} y_{m+1,j} + y_{m+1,n+1}$$

$$= \sum_{j \in J} \left(B_j - \sum_{i \in I} x_{ij} \right) + \sum_{i \in I} \sum_{j \in J} x_{ij}$$

By (1.11) and (1.12)

$$= \sum_{j \in J} B_j$$

$$= A'_{m+1}$$

$$\text{Similarly } , B'_{n+1} = \sum_{i \in I'} y_{i,n+1}$$

$\therefore \{y_{ij}\}$ is a feasible solution of problem (P2')

Theorem 2: The value of objective function of problem (P2') at a feasible solution is equal to value of objective function of problem (P2) at its corresponding feasible solution and conversely.

Proof: Let $\{y_{ij}\}_{I \times J}$ and $\{x_{ij}\}_{I \times J}$ be corresponding feasible solution of problem (P2') and problem (P2) respectively.

Then $Z =$ objective function value of (P2') at $\{y_{ij}\}$

$$\begin{aligned}
 &= \sum_{i \in I'} \sum_{j \in J'} c'_{ij} y_{ij} + \sum_{i \in I'} F'_i \\
 &= \sum_{i \in I} \sum_{j \in J} c'_{ij} y_{ij} + \sum_{i \in I} c'_{i,n+1} y_{i,n+1} + \sum_{j \in J} c'_{m+1,j} y_{m+1,j} + c'_{m+1,n+1} y_{m+1,n+1} + \sum_{i \in I} F'_i + F'_{m+1} \\
 &= \sum_{i \in I} \sum_{j \in J} c_{ij} x_{ij} + \sum_{i \in I} F_i \quad \text{because} \quad \left\{ \begin{array}{l} c'_{ij} = c_{ij}, \forall i \in I, j \in J \\ x_{ij} = y_{ij}, \forall i \in I, j \in J \\ c'_{i,n+1} = c'_{m+1,j} = c'_{m+1,n+1} = 0 \\ F'_{m+1} = 0, F'_i = F_i, \forall i \in I \end{array} \right.
 \end{aligned}$$

$=$ objective function value of problem (P2) at $\{x_{ij}\}$

Converse can be proved in a similar way

Theorem 3: There is a one to one correspondence between the optimal solution to problem (P2') and the optimal solution to problem (P2)

Proof: Let $\{\hat{x}_{ij}\}_{I \times J}$ be an optimal solution to Problem (P2) with the value of objective function as Z^0 . Since $\{\hat{x}_{ij}\}_{I \times J}$ is an optimal solution, $\therefore \{x_{ij}\}$ is a feasible solution to problem (P2). Then by theorem 1, there exist a corresponding feasible solution $\{\hat{y}_{ij}\}_{I \times J}$ to problem (P2'). The value yielded by $\{\hat{y}_{ij}\}$ is Z^0 [refer to theorem 2].

Now we will show that $\{\hat{y}_{ij}\}_{I \times J}$ is the optimal solution to problem (P2').

Let if possible, $\{\hat{y}_{ij}\}$ be not an optimal solution to problem (P2'). \therefore there exist a feasible solution $\{y'_{ij}\}$ say to problem (P2') having the value of objective function $Z' < Z^0$. Let $\{x'_{ij}\}$ be the corresponding feasible solution to problem (P2). Then by theorem 2,

$$Z' = \sum_{i \in I} \sum_{j \in J} c_{ij} x'_{ij} + \sum_{i \in I} F_i < Z^0$$

which contradicts that $\{ \hat{x}_{ij} \}$ is an optimal solution to problem (P2).

Similarly, starting from an optimal feasible solution to problem (P2'), one can derive an optimal feasible solution to problem (P2) having the same objective function value.

Theorem 4: Let $X = \{X_{ij}\}$ be a basic feasible solution of problem (P2) with basis matrix B. Then it will be an optimal basic feasible solution if

$$R_{ij}^1 = \theta_{ij} c_{ij} - z_{ij} + \Delta F_{ij} \geq 0; \forall (i, j) \in N_1$$

$$\text{and } R_{ij}^2 = -\theta_{ij} c_{ij} - z_{ij} + \Delta F_{ij} \geq 0; \forall (i, j) \in N_2$$

such that

$$u_i + v_j = c_{ij} \quad \forall (i, j) \in B$$

$$u_i + v_j = z_{ij} \quad \forall (i, j) \in N_1 \text{ and } N_2$$

ΔF_{ij} is the change in fixed cost $\sum_{i \in I} F_i$ when some non basic variable x_{ij} undergoes change by an amount of θ_{ij} .

θ_{ij} = level at which a non basic cell (i,j) enters the basis replacing some basic cell of B.

N_1 and N_2 denotes the set of non basic cells (i,j) which are at their lower bounds and upper bounds respectively.

Note: u_i, v_j are the dual variables which are determined by using above equations and taking one of the u_i 's or v_j 's as zero.

Proof: Let Z^0 be the objective function value of the problem (P2).

$$\text{Let } z^0 = Z_1 + F^0 \quad \text{where } F^0 = \sum_{i \in I} F_i \quad \text{and } Z_1 = \sum_{i \in I} \sum_{j \in J} c_{ij} x_{ij}$$

Let \hat{z} be the objective function value at the current basic feasible solution $\hat{X} = \{x_{ij}\}$ corresponding to the basis B obtained on entering the non basic cell $x_{ij} \in N_1$ in to the basis which undergoes change by an amount θ_{ij} and is given by $\min\{u_{ij} - l_{ij}; x_{ij} - l_{ij}$ for all basic cells (i,j) with a $(- \theta)$ entry in the θ -loop; $u_{ij} - x_{ij}$ for all basic cells (i,j) with a $(+ \theta)$ entry in the θ -loop}.

$$\text{Then } \hat{z} = \left[z_1 + \theta_{ij}(c_{ij} - z_{ij}) \right] + F^0 + \Delta F_{ij}$$

$$\hat{z} - z^0 = \theta_{ij}(c_{ij} - z_{ij}) + \Delta F_{ij}$$

This basic feasible solution will give an improved value of z if $\hat{z} < z^0$. It means

$$\text{If } \theta_{ij}(c_{ij} - z_{ij}) + \Delta F_{ij} < 0 \quad (1.13)$$

Therefore one can move from one basic feasible solution to another basic feasible solution on entering the cell $(i,j) \in N_1$ in to the basis for which condition (1.13) is satisfied.

It will be an optimal basic feasible solution if

$$R_{ij}^1 = \theta_{ij} c_{ij} - z_{ij} + \Delta F_{ij} \geq 0; \forall (i, j) \in N_1$$

Similarly, when non basic variable $x_{ij} \in N_2$ undergoes change by an amount θ_{ij} then

$$\hat{z} - z^0 = -\theta_{ij}(c_{ij} - z_{ij}) + \Delta F_{ij} < 0$$

It will be an optimal basic feasible solution if

$$R_{ij}^2 = -\theta_{ij} c_{ij} - z_{ij} + \Delta F_{ij} \geq 0; \forall (i, j) \in N_2$$

4 ALGORITHM

Step1. Starting from the given problem (P1), separate it in to two problems (P2) and (P3). Form the related problem (P2'). Find an initial basic feasible solution to the problem (P2') with respect to the variable costs by upper bound simplex technique . Let B be the current basis.

Step 2. Calculate the fixed cost of the current basic feasible solution and denote it by $F(\text{current})$

$$\text{where } F(\text{current}) = \sum_{i=1}^m F_i$$

Step 3(a). Find $\Delta F_{ij} = F(\text{NB}) - F(\text{current})$ where $F(\text{NB})$ is the total fixed cost obtained when some non basic cell (i,j) undergoes change.

Step 3(b): Calculate $\theta_{ij}, (c_{ij} - z_{ij})$ for all non basic cells such that

$$u_i + v_j = c_{ij} \quad \forall (i, j) \in B$$

$$u_i + v_j = z_{ij} \quad \forall (i, j) \in N_1 \text{ and } N_2$$

θ_{ij} = level at which a non basic cell (i,j) enters the basis replacing some basic cell of B .

N_1 and N_2 denotes the set of non basic cells (i,j) which are at their lower bounds and upper bounds respectively.

Note: u_i, v_j are the dual variables which are determined by using above equations and taking one of the u_i 's or v_j 's as zero.

Step 3 (c) : Find $R_{ij}^1; \forall (i, j) \in N_1$ and $R_{ij}^2; \forall (i, j) \in N_2$ where

$$R_{ij}^1 = \theta_{ij} c_{ij} - z_{ij} + \Delta F_{ij} \geq 0; \forall (i, j) \in N_1 \text{ and } R_{ij}^2 = -\theta_{ij} c_{ij} - z_{ij} + \Delta F_{ij} \geq 0; \forall (i, j) \in N_2$$

Step 4: If $R_{ij}^1 \geq 0; \forall (i, j) \in N_1$ and $R_{ij}^2 \geq 0; \forall (i, j) \in N_2$ then the current solution so obtained is the optimal solution to $(P2')$. Go to step 5. Otherwise, some $(i,j) \in N_1$ for which $R_{ij}^1 < 0$ or some $(i,j) \in N_2$ for which $R_{ij}^2 < 0$ will undergo change. Go to step 2.

Step 5: Let Z^1 be the optimal cost of $(P2')$ yielded by the basic feasible solution $\{y'_{ij}\}$. Find all alternate solutions to the problem $(P2')$ with the same value of the objective function. Let these

solutions be X_1, X_2, \dots, X_n and $T_1 = \min_{X_1, X_2, \dots, X_n} \max_{i \in I, j \in J'} t_{ij} / x_{ij} > 0$. Then the corresponding pair $(Z^1,$

$T^1)$ will be the first time cost trade off pair for the problem $(P1)$. To find the second cost- time trade off pair, go to step 6.

Step6: Define $c_{ij}^1 = \begin{cases} M & \text{if } t_{ij} \geq T^1 \\ c_{ij} & \text{if } t_{ij} < T^1 \end{cases}$

where M is a sufficiently large positive number. Form the corresponding capacitated fixed charge transportation problem with variable cost c_{ij}^1 . Repeat the above process till the problem becomes infeasible. The complete set of time cost trade off pairs of (P1) at the end of q^{th} iteration are given by $(Z^1, T^1), (Z^2, T^2), \dots, (Z^q, T^q)$ where $Z^1 \leq Z^2 \leq \dots \leq Z^q$ and $T^1 > T^2 > \dots > T^q$.

Remark 1: The pair (Z^1, T^q) with minimum cost and minimum time is the ideal pair which can not be achieved in practice except in some trivial case.

Convergence of the algorithm: The algorithm will converge after a finite number of steps because we are moving from one extreme point to another extreme point and the problem becomes infeasible after a finite number of steps.

5.Numerical Illustration:

Consider the following 2 x 3 capacitated fixed charge transportation problem with bounds on rim conditions. Table 1 gives the values of c_{ij}, A_i, B_j for $i=1,2$ and $j=1,2,3$. Table 2 gives values of t_{ij} for $i=1,2$ and $j=1,2,3$

Table 1: cost matrix of problem (P1)

	D ₁	D ₂	D ₃	A _i
O ₁	5	9	9	30
O ₂	4	6	2	40
B _j	30	20	30	

Table 2 :Time matrix of problem (P1)

	D ₁	D ₂	D ₃
O ₁	15	8	13

O ₂	10	13	11
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Note: O₁ and O₂ are origins. D₁, D₂, D₃ are the destinations . c_{ij} is the cost mentioned in table 1 at the upper left corner of each cell and t_{ij} is the time in table 2.

$$5 \leq \sum_{j=1}^3 x_{1j} \leq 30, \quad 10 \leq \sum_{j=1}^3 x_{2j} \leq 40, \quad 10 \leq \sum_{i=1}^2 x_{i1} \leq 30, \quad 7 \leq \sum_{i=1}^2 x_{i2} \leq 20, \quad 5 \leq \sum_{i=1}^2 x_{i3} \leq 30$$

$$1 \leq x_{11} \leq 10, \quad 2 \leq x_{12} \leq 10, \quad 0 \leq x_{13} \leq 5, \quad 0 \leq x_{21} \leq 15, \quad 3 \leq x_{22} \leq 15, \quad 1 \leq x_{23} \leq 20$$

$$F_{11} = 150, \quad F_{12} = 50, \quad F_{13} = 50, \quad F_{21} = 200, \quad F_{22} = 100, \quad F_{23} = 50$$

$$F_i = \sum_{l=1}^2 F_{il} \delta_{il} \quad \text{for } i=1,2,3 \text{ where}$$

$$\delta_{i1} = \begin{cases} 1 & \text{if } \sum_{j=1}^3 x_{ij} > 0 \\ 0 & \text{otherwise} \end{cases}$$

$$\delta_{i2} = \begin{cases} 1 & \text{if } \sum_{j=1}^3 x_{ij} > 10 \\ 0 & \text{otherwise} \end{cases}$$

$$\delta_{i3} = \begin{cases} 1 & \text{if } \sum_{j=1}^3 x_{ij} > 20 \\ 0 & \text{otherwise} \end{cases}$$

Introduce a dummy origin and a dummy destination in Table 1 with c_{i4} = 0 for all i = 1,2 and c_{3j} = 0 for all j = 1,2,3 Also we have 0 ≤ x₁₄ ≤ 25, 0 ≤ x₂₄ ≤ 30, 0 ≤ x₃₁ ≤ 20, 0 ≤ x₃₂ ≤ 13, 0 ≤ x₃₃ ≤ 25, 0 ≤ x₃₄ ≤ M and F_{3j} = 0 for j=1,2,3,4 In this way, we form the problem (P2'). Similarly on introducing a dummy origin and a dummy destination in Table 2 with t_{i4} = 0 for i=1,2 and t_{3j} = 0 for j=1,2,3,4, we form problem (P3'). Find an initial basic feasible solution of problem (P2') which is given in table 3 below.

Table 3: A basic feasible solution of problem (P2')

	D ₁	D ₂	D ₃	D ₄	u _i
O ₁	5 10	9 <u>2</u>	9	0 18	0
O ₂	4 0	6 5	2 5	0 <u>30</u>	-1
O ₃	0 <u>20</u>	0 <u>13</u>	0 <u>25</u>	0 22	0
v _j	5	7	3	0	

Note: Values in the upper left corner of each cell in table 3 are c_{ij} 's and entries of the form a and \bar{b} in the upper right corner represent non basic cells which are at their lower bounds and upper bounds respectively. Entries in bold at the upper right corner represent basic cells.

$$F(\text{current}) = 200 + 200 + 0 = 400$$

Table 4: Optimality condition of problem (P2')

NB	O ₁ D ₂	O ₁ D ₃	O ₂ D ₄	O ₃ D ₁	O ₃ D ₂	O ₃ D ₃
($c_{ij} - z_{ij}$)	2	6	1	-5	-7	-3
θ_{ij}	2	4	7	0	0	0
$\theta_{ij}(c_{ij} - z_{ij})$	4	24	7	0	0	0
F(NB)	400	400	450	400	400	400

ΔF_{ij}	0	0	50	0	0	0
R_{ij}^1	4	24				
R_{ij}^2			43	0	0	0

Since $R_{ij}^1 \geq 0 ; \forall(i, j) \in N_1$ and $R_{ij}^2 \geq 0; \forall(i, j) \in N_2$, the solution given in table 3 is an optimal solution of problem (P2') and hence yields an optimal solution of (P2) with minimum cost $Z^1 = 508$ and the corresponding time $T^1=15$. Therefore the first time cost trade off pair is (508,15).

Define $c_{ij}^1 = \begin{cases} M & \text{if } t_{ij} \geq 15 \\ c_{ij} & \text{if } t_{ij} < 15 \end{cases}$

A basic feasible solution to the new cost problem is given in table 5 below.

Table 5:A basic feasible solution to the new cost problem

	D ₁	D ₂	D ₃	D ₄	u _i
O ₁	M <u>1</u>	9 4	9	0 <u>25</u>	3
O ₂	4 9	6 3	2 5	0 23	0
O ₃	0 <u>20</u>	0 <u>13</u>	0 <u>25</u>	0 22	0
v _j	4	6	2	0	

$F(\text{current}) = 150 + 300 + 0 = 450$

Table 6: optimality condition of the new cost problem

NB	O ₁ D ₃	O ₁ D ₄	O ₃ D ₁	O ₃ D ₂	O ₃ D ₃
(c _{ij} -z _{ij})	4	-3	-4	-6	-2
θ _{ij}	2	0	6	12	15
θ _{ij} (c _{ij} - z _{ij})	8	0	-24	-72	-30
F(NB)	450	450	500	500	500
ΔF _{ij}	0	0	50	50	50
R ¹ _{ij}	8				
R ² _{ij}		0	74	122	80

Since $R_{ij}^1 \geq 0 ; \forall(i, j) \in N_1$ and $R_{ij}^2 \geq 0; \forall(i, j) \in N_2$, the solution given in table 5 is an optimal solution with minimum cost $Z^2 = 555$ and the corresponding time $T^2 = 13$. Therefore the second time cost trade off pair is (555,13).

Proceeding like this, the time cost trade off pairs are (508,15), (555,13), (555,11). If we proceed further, the problem becomes infeasible.

6 Conclusion

In this paper, we have proposed an algorithm to find optimum time – cost trade off pairs in a capacitated fixed charge transportation problem with bounds on total availabilities at sources and total destination requirements. We separated the problem into two problems and formed the related fixed charge capacitated transportation problem by introducing a dummy source and a dummy destination to find the optimum time cost trade off pairs.

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